



# INSTALLATION INSTRUCTIONS

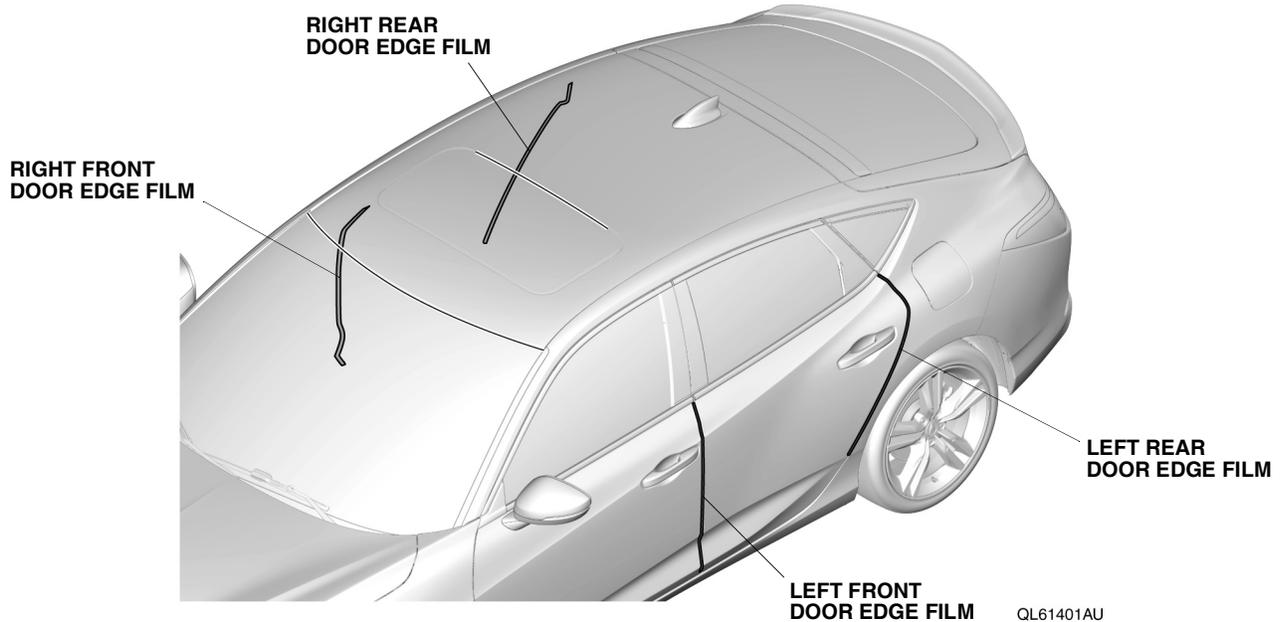
Accessory  
DOOR EDGE FILMS

Application  
2023 INTEGRA  
MODEL SERIES

Publications No.  
**VERSION 1**  
Issue Date  
**MAY 2022**

## GENERAL VIEW

**If you are also installing the body side moldings (sold separately), install the door edge films before you install the body side moldings.**



## FOR YOUR SAFETY (Read carefully.)

### Warning Symbols

Safety: Your safety, and the safety of others, is important. To help you make informed decisions about service procedures, we have provided safety messages where appropriate. Of course, it is not practical or possible to warn you about all the hazards associated with servicing a vehicle - you must use your own good judgment.

You will find important safety messages preceded by one of following symbols:

\*All symbols are not used in all installation instructions.

**⚠ DANGER**

You will be killed or seriously hurt if you do not follow the instructions.

**⚠ WARNING**

You can be killed or seriously hurt if you do not follow the instructions.

**⚠ CAUTION**

You can be hurt if you do not follow the instructions.

**NOTICE**

Gives advice to prevent damage to the product, vehicle, the environment or other property.

**NOTE**

Gives helpful information or instructions to be followed when installing this product.

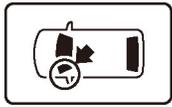


Indicates a prohibited action.

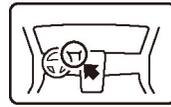
## Procedure and Location Icons

These icons indicate the work location and the worker's point of view.

\*All icons are not used in all installation instructions.



The location on the vehicle.



The location in the vehicle.  
(instrument panel.)



Wear eye protection.



Wear heavy gloves.



Use an assistant.



Place the part on a blanket.



Work perpendicular.



Remove any burrs.



Use touch-up paint and allow to dry.



Tighten to the specified torque.



Apply firm pressure while rolling, especially at the ends, to set the adhesive.



Press firmly.



Clean with isopropyl alcohol.



Return the original part to the client.  
(Do not reuse.)

## Safety: General

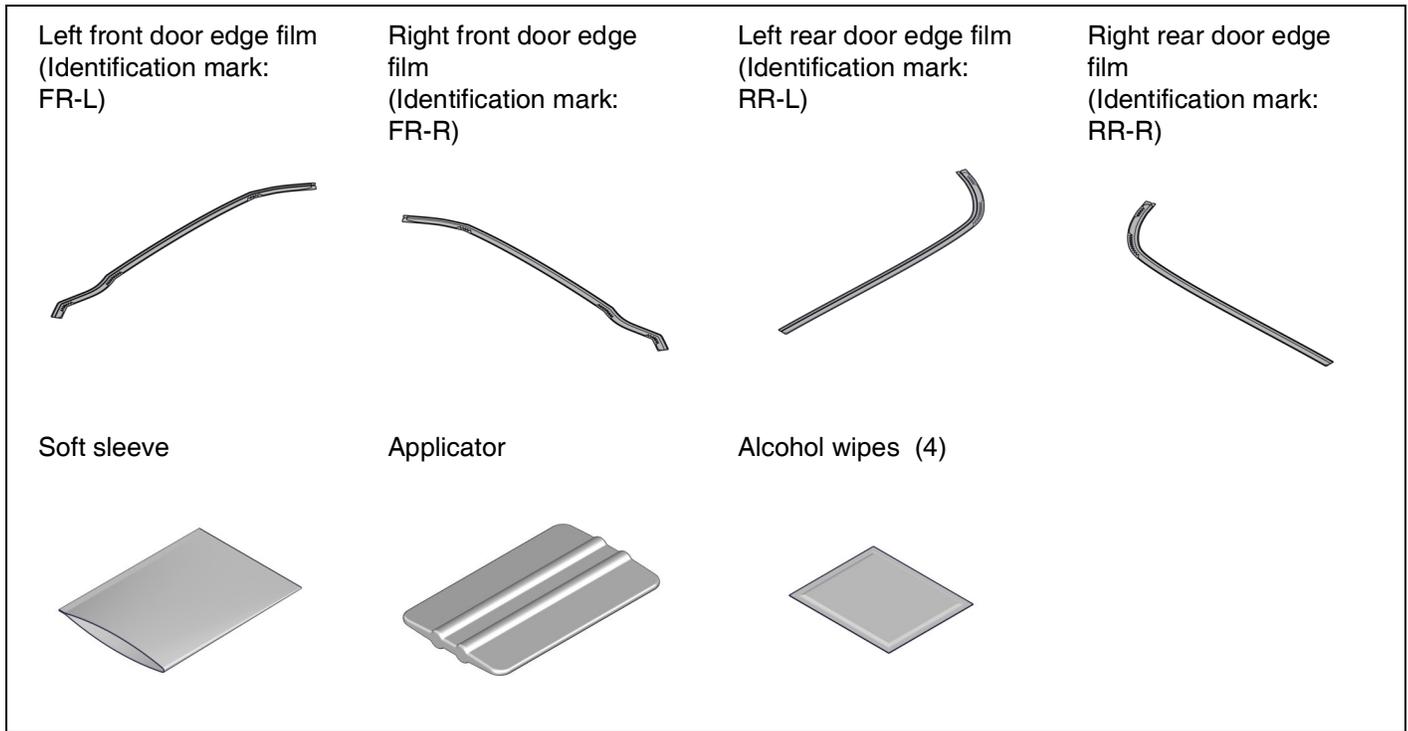
- Be careful not to damage the vehicle or the parts.
- The illustrations may differ slightly from the actual accessory.

## Safety: Accessory

- Always use the parts and tools specified in the installation instructions.
- Do not install the accessory on a dirty surface or in direct sunlight.
- Make sure the ambient air temperature is 60°F (15°C) or above when installing accessories that use adhesive material.
- When applying adhesive material, make sure it is lined up properly before attaching. Once the adhesive material touches the surface, do not try to remove it. If you do, you could damage the part.
- Cover nearby parts with a shop towel to prevent getting them wet.
- Always wear gloves when working with 3M Protective tape application solution.
- Use 3M protective tape application solution with a spray bottle.
- Do not wash the vehicle for 24 hours to allow the adhesive to cure.

# PARTS LIST

## Door Edge Film Kit (P/N 08P20-3S5-200)



## REQUIRED TOOLS AND SUPPLIES

- Shop towel
- Spray bottle
- Gloves

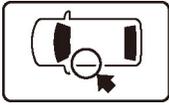
The following tool is available through the Acura Tool and Equipment Program:  
3M Protective tape application solution (P/N: 08712-0008)

# INSTALLATION

1. Clean the attaching area.

<b>NOTE</b>
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Allow to dry thoroughly.
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LEFT FRONT DOOR (outside)



ALCOHOL WIPE



LEFT FRONT DOOR (inside)

QL61402AU

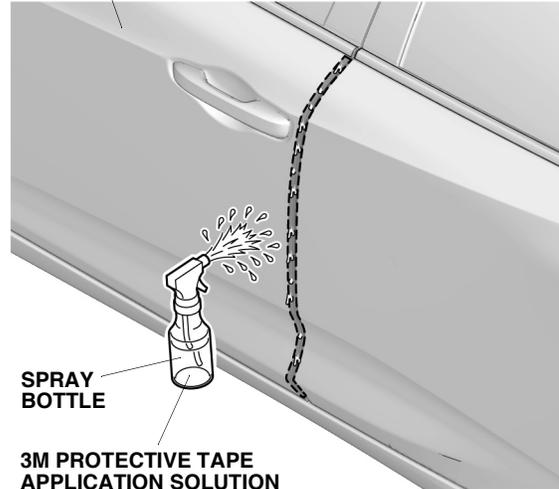
2. Spray the left front door.

<b>NOTE</b>
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Spray the outer surface of the door only.
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LEFT FRONT DOOR (outside)



SPRAY BOTTLE

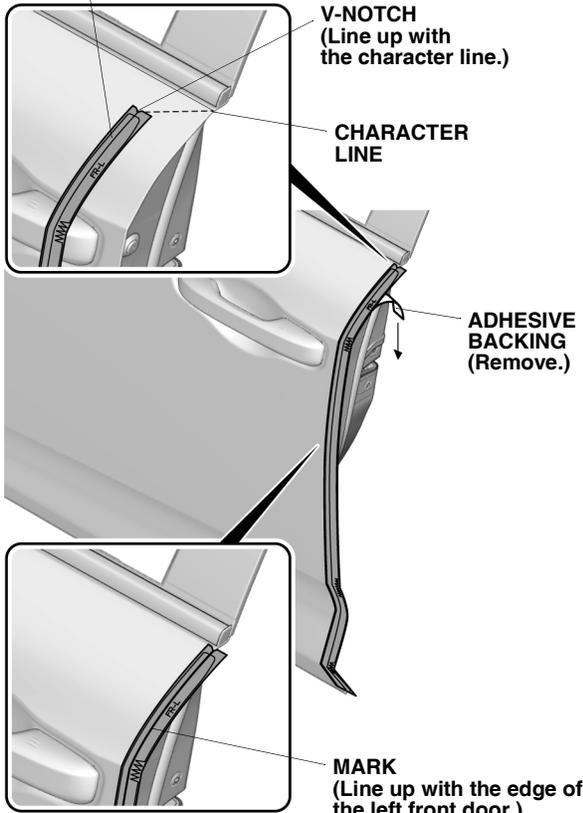
3M PROTECTIVE TAPE APPLICATION SOLUTION

QL61403AU

3. Attach the left front door edge film.

<b>NOTE</b>
Make sure to check the identification mark before installation.

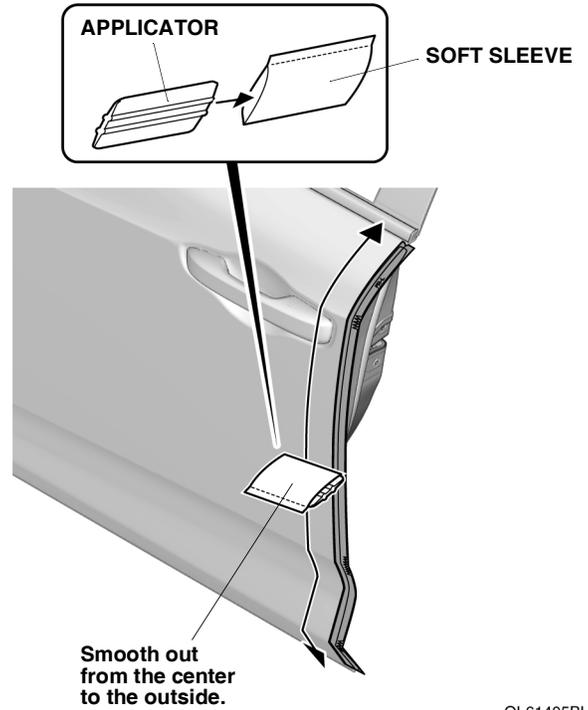
**LEFT FRONT DOOR EDGE FILM**  
(Identification mark: FR-L)



QL61404BU

4. Secure the left front door edge film.

<b>NOTE</b>
Make sure that there are no air bubbles.



QL61405BU

5. Remove the protective film.

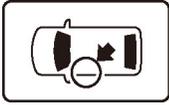


QL61406BU

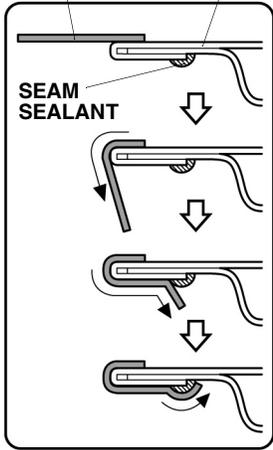
6. Secure the left front door edge film.

**NOTE**

- Do not trim or damage the seam sealant.
- Make sure to prevent air from entering.



LEFT FRONT DOOR EDGE FILM      LEFT FRONT DOOR

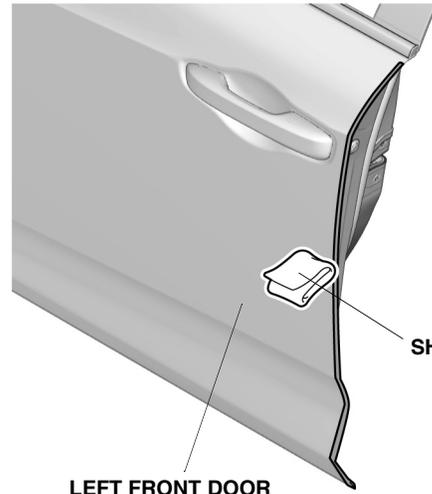
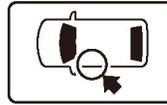


LEFT FRONT DOOR (inside)      QL61407AU

7. Wipe the 3M protective tape application solution.

**NOTE**

Allow to dry thoroughly.



LEFT FRONT DOOR (outside)

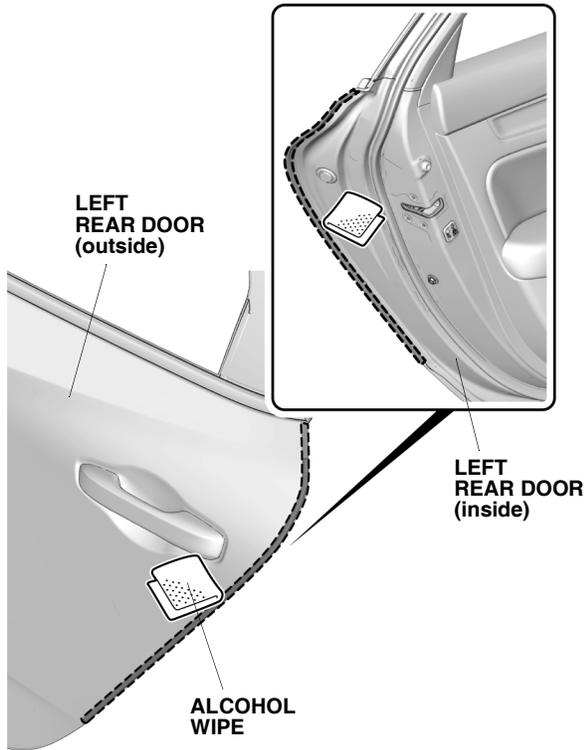
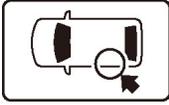
SHOP TOWEL

QL61408AU

8. Clean the attaching area.

**NOTE**

Allow to dry thoroughly.

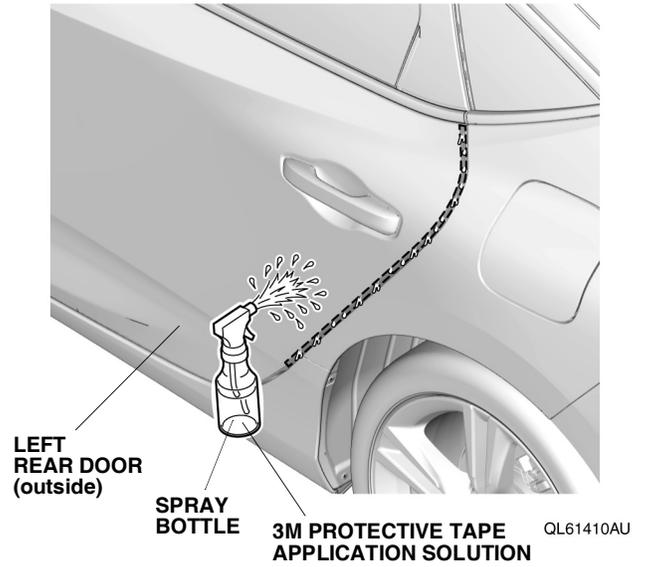


QL61409BU

9. Spray the left rear door.

**NOTE**

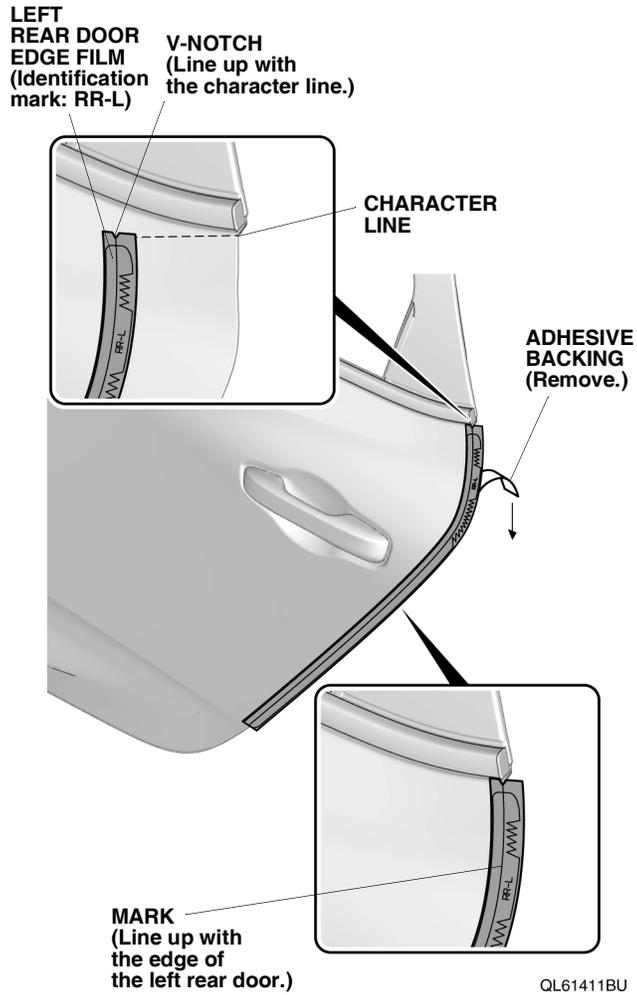
Spray the outer surface of the door only.



10. Attach the left rear door edge film.

**NOTE**

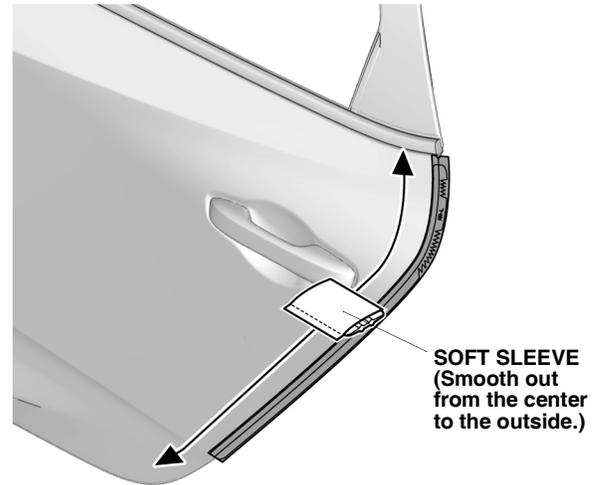
Make sure to check the identification mark before installation.



11. Secure the left rear door edge film.

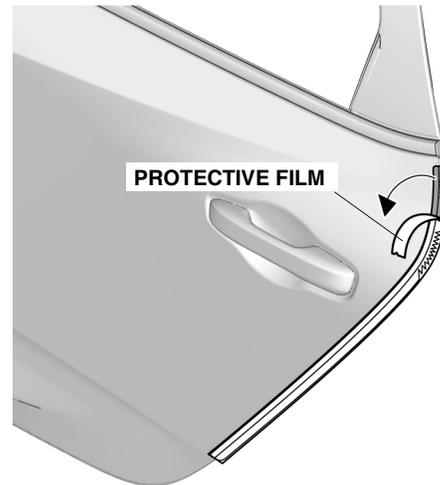
**NOTE**

Make sure that there are no air bubbles.



QL61412BU

12. Remove the protective film.

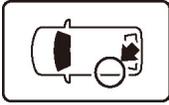


QL61413BU

13. Secure the left rear door edge film.

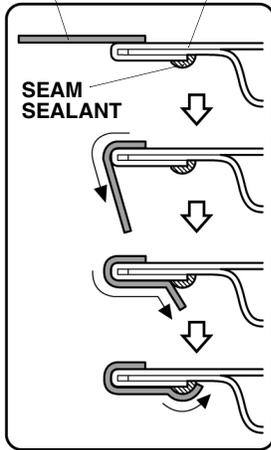
**NOTE**

- Do not trim or damage the seam sealant.
- Make sure to prevent air from entering.



LEFT REAR DOOR EDGE FILM

LEFT REAR DOOR



SEAM SEALANT

SECTION VIEW



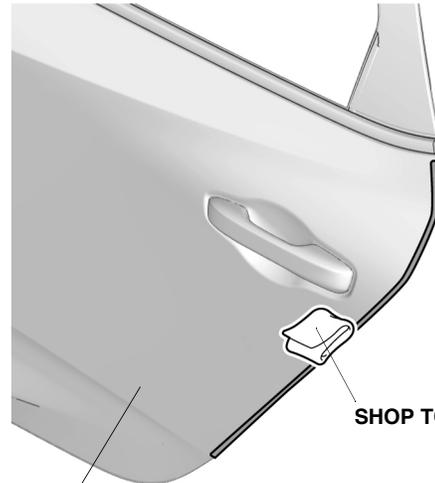
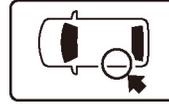
LEFT REAR DOOR (inside)

QL61414BU

14. Wipe the 3M protective tape application solution.

**NOTE**

Allow to dry thoroughly.

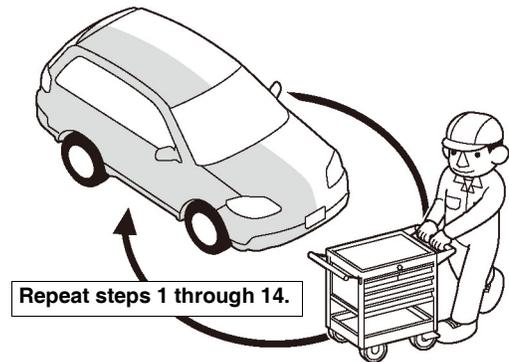


SHOP TOWEL

LEFT REAR DOOR (outside)

QL61415AU

15. Repeat the same procedures on the other side.



Repeat steps 1 through 14.

Q9D1014AM

16. Check that all parts are installed properly.