



# INSTALLATION INSTRUCTIONS

Accessory

BODY SIDE MOLDINGS

Application

2023 INTEGRA  
MODEL SERIES

Publications No.

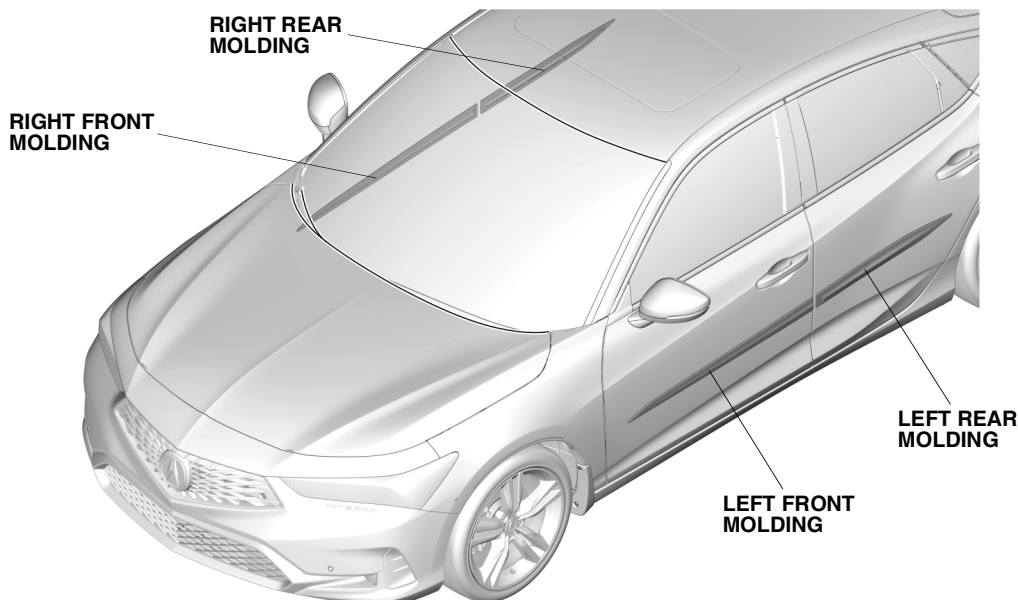
VERSION 1

Issue Date

MAY 2022

## GENERAL VIEW

If you are also installing the door edge guards (sold separately) or the door edge films (sold separately), install them before you install the body side moldings.



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## FOR YOUR SAFETY (Read carefully.)

### Warning Symbols

Safety: Your safety, and the safety of others, is important. To help you make informed decisions about service procedures, we have provided safety messages where appropriate. Of course, it is not practical or possible to warn you about all the hazards associated with servicing a vehicle - you must use your own good judgment.

You will find important safety messages preceded by one of following symbols:

\*All symbols are not used in all installation instructions.

**⚠ DANGER**

You will be killed or seriously hurt if you do not follow the instructions.

**⚠ WARNING**

You can be killed or seriously hurt if you do not follow the instructions.

**⚠ CAUTION**

You can be hurt if you do not follow the instructions.

**NOTICE**

Gives advice to prevent damage to the product, vehicle, the environment or other property.

**NOTE**

Gives helpful information or instructions to be followed when installing this product.

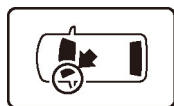


Indicates a prohibited action.

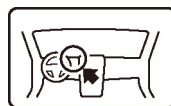
## Procedure and Location Icons

These icons indicate the work location and the worker's point of view.

\*All icons are not used in all installation instructions.



The location on the vehicle.



The location in the vehicle.  
(instrument panel.)



Wear eye protection.



Wear heavy gloves.



Use an assistant.



Place the part on a blanket.



Work perpendicular.



Remove any burrs.



Use touch-up paint and allow to dry.



Tighten to the specified torque.



Apply firm pressure while rolling, especially at the ends, to set the adhesive.



Press firmly.



Clean with isopropyl alcohol.



Return the original part to the client.  
(Do not reuse.)

## Safety: General

- Be careful not to damage the vehicle or the parts.
- The illustrations may differ slightly from the actual accessory.


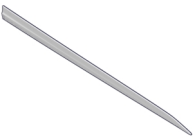


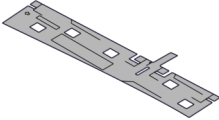
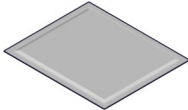
## Safety: Accessory

- Always use the parts and tools specified in the installation instructions.
- Do not install the accessory on a dirty surface or in direct sunlight.
- Make sure the ambient air temperature is 60°F (15°C) or above when installing accessories that use adhesive material.
- When pressing the accessory firmly with the palm of your hand, be careful not to damage it or the vehicle.

- When applying adhesive material, make sure it is lined up properly before attaching. Once the adhesive material touches the surface, do not try to remove it. If you do, you could damage the part.
- Do not wash the vehicle for 24 hours to allow the adhesive to cure.

# PARTS LIST

## Body side molding Kit (P/N 08P05-3S5-200)

Left front molding (Identification mark: FR-L)	Right front molding (Identification mark: FR-R)	Left rear molding (Identification mark: RR-L)	Right rear molding (Identification mark: RR-R)
			
Template	Alcohol wipes (4)		
			

## REQUIRED TOOLS AND SUPPLIES

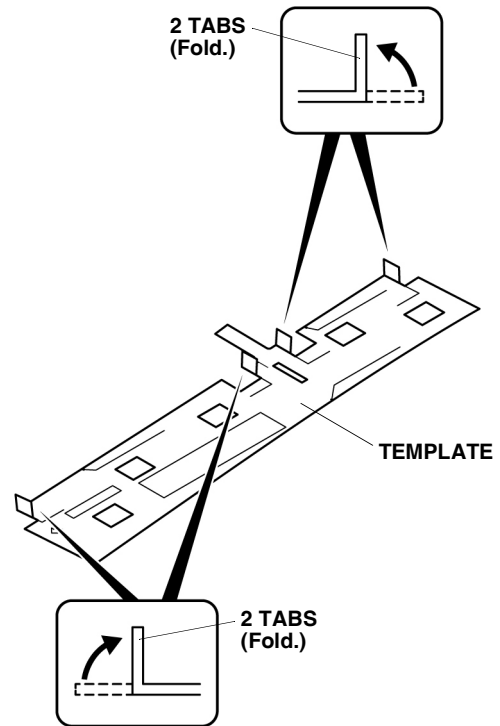
Masking tape

The following tool is available through the Acura Tool and Equipment Program:

Rubber Roller (T/N NHLE54D)

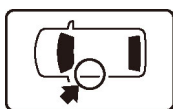
## INSTALLATION

1. Fold the tabs.



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2. Secure the template.



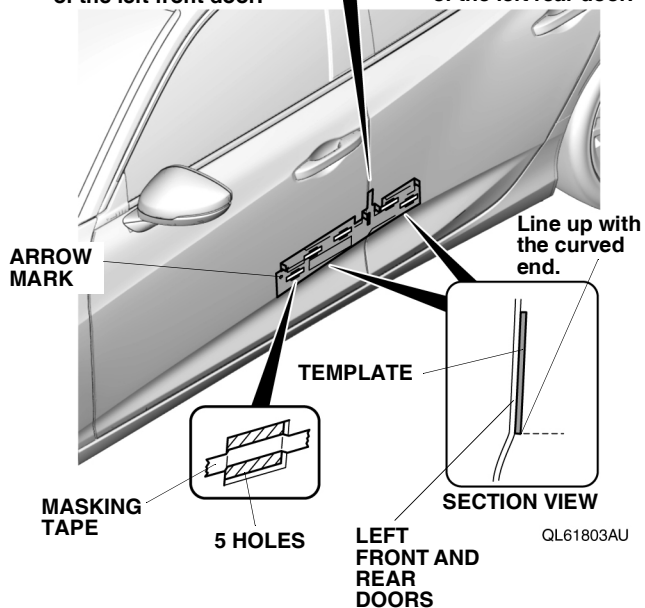
LEFT FRONT DOOR

LEFT REAR DOOR

TEMPLATE

Line up with the edge of the left front door.

Line up with the edge of the left rear door.



ARROW MARK

Line up with the curved end.

TEMPLATE

MASKING TAPE

5 HOLES

LEFT FRONT AND REAR DOORS

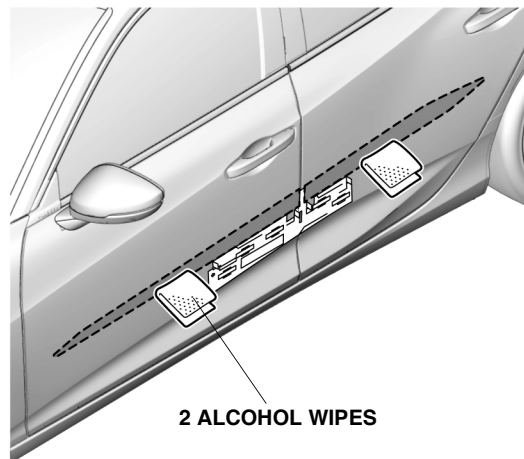
SECTION VIEW

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3. Clean the attaching area.

### NOTE

Allow to dry thoroughly.



2 ALCOHOL WIPES

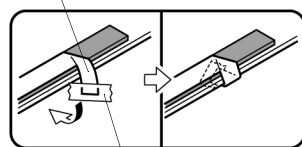
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4. Temporarily attach the adhesive backings.

### NOTE

Make sure to check the identification mark before installation.

**2 ADHESIVE BACKINGS  
(Attach.)**



**MASKING  
TAPE**

**LEFT FRONT  
MOLDING  
(Identification mark:  
FR-L)**

**2 ADHESIVE  
BACKINGS  
(Remove.)**

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5. Remove the adhesive backings.
6. Choose one of these options.

- |   |              |
|---|--------------|
| • With door edge guards or door edge films    | Go to step 7 |
| • Without door edge guards or door edge films | Go to step 8 |

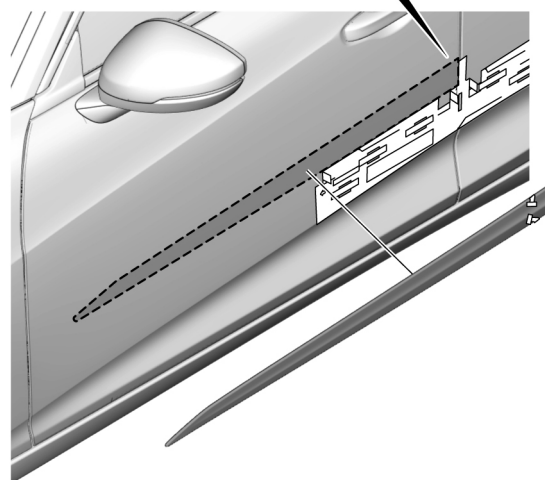
7. Line up the left front molding.

**Line up with the tip  
of the arrow.**

**Line up.**

**TIP OF  
ARRO**

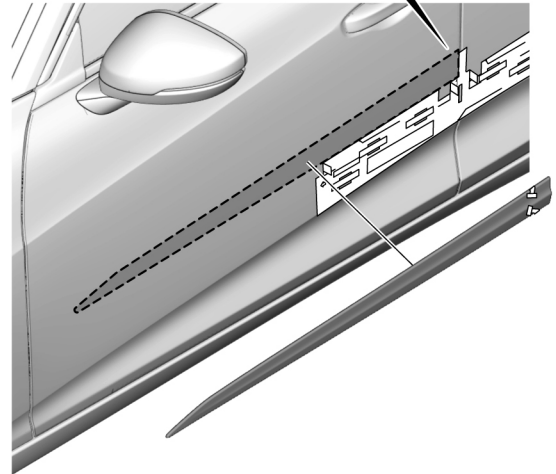
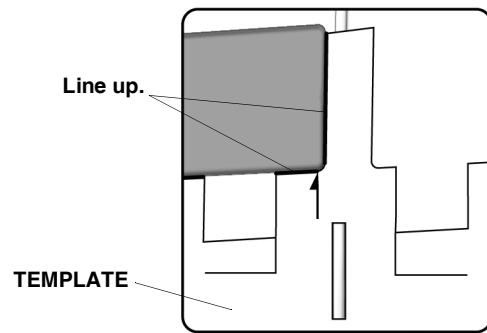
**TEMPLATE**



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**Go to step 9**

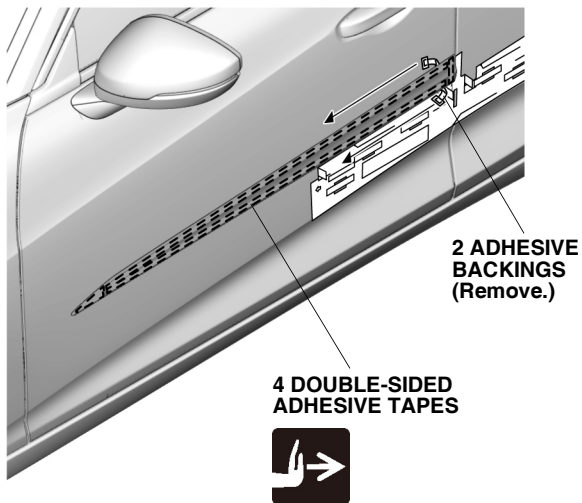
8. Line up the left front molding.



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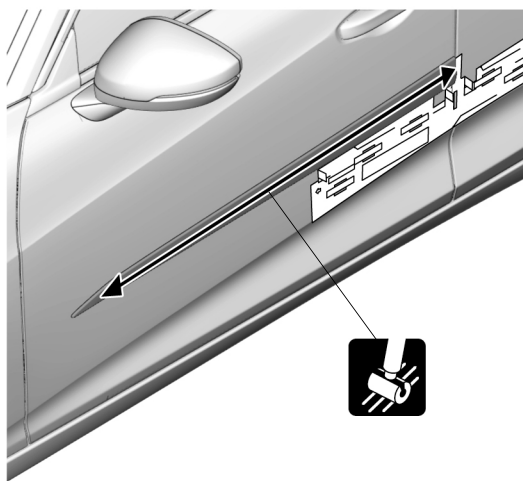
9. Secure the left front molding.

NOTE
Check the position of the double-sided adhesive tapes and make sure to press firmly.



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10. Secure the left front molding.



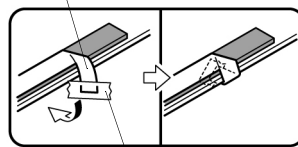
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11. Temporarily attach the adhesive backings.

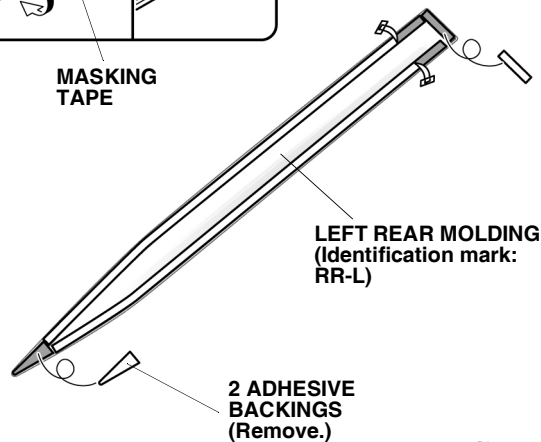
#### NOTE

Make sure to check the identification mark before installation.

2 ADHESIVE BACKINGS (Attach.)



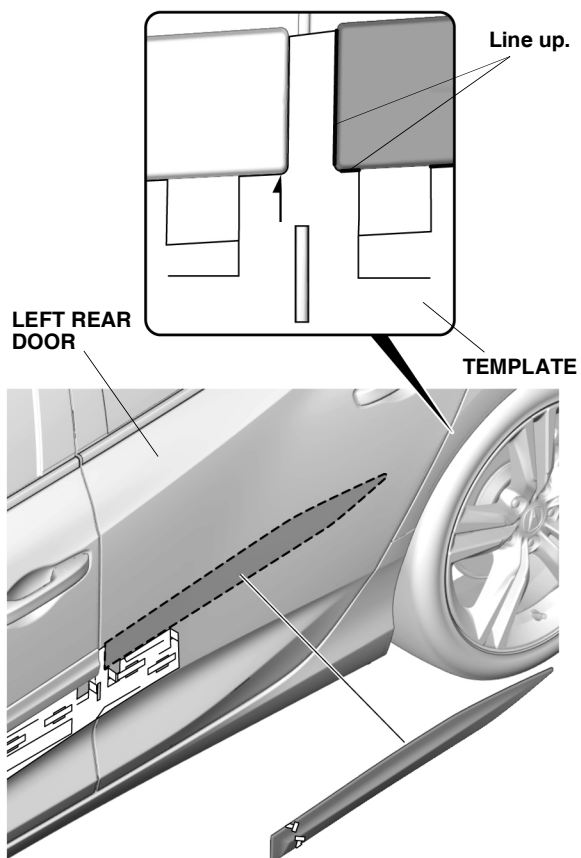
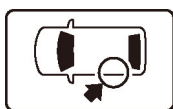
MASKING TAPE



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12. Remove the adhesive backings.
13. Line up the left rear molding.



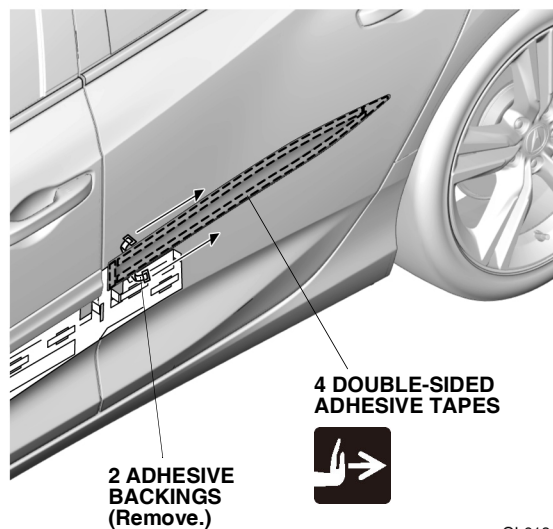


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14. Secure the left rear molding.

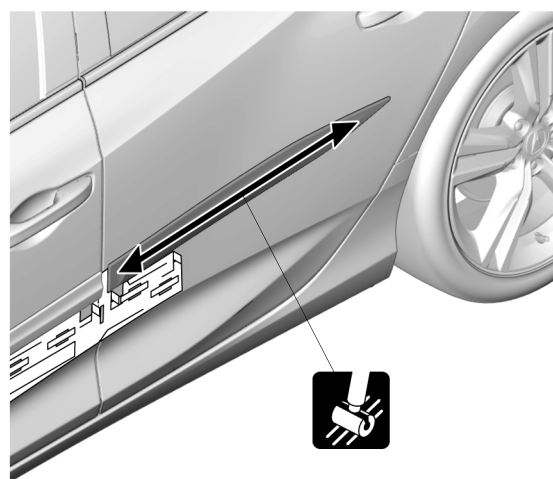
### NOTE

Check the position of the double-sided adhesive tapes and make sure to press firmly.



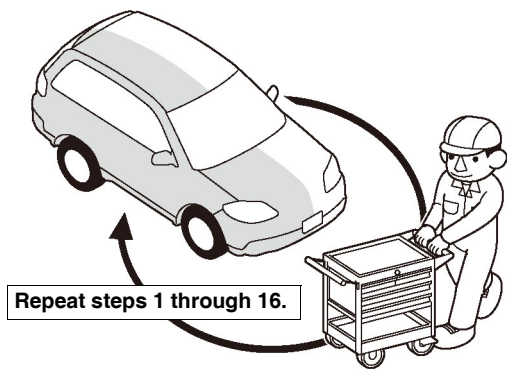
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15. Secure the left rear molding.



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16. Remove the template.
17. Flip the template.
18. Repeat the same procedures on the other side.



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19. Check that all parts are installed properly.