



# INSTALLATION INSTRUCTIONS

Accessory

REAR BLACK EMBLEM

Application

2023 INTEGRA  
MODEL SERIES

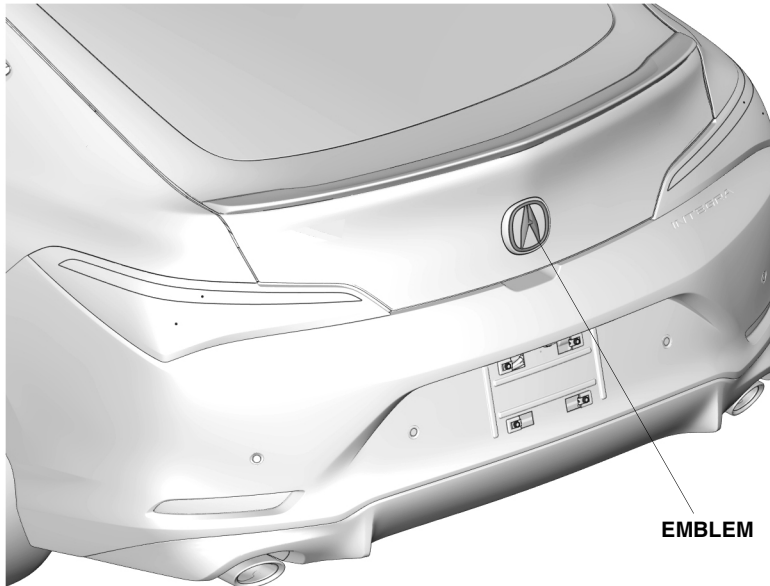
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## GENERAL VIEW



EMBLEM

QL71901AJ

## FOR YOUR SAFETY (Read carefully.)

### Warning Symbols

**Safety:** Your safety, and the safety of others, is important. To help you make informed decisions about service procedures, we have provided safety messages where appropriate. Of course, it is not practical or possible to warn you about all the hazards associated with servicing a vehicle - you must use your own good judgment.

You will find important safety messages preceded by one of following symbols:

\*All symbols are not used in all installation instructions.

**⚠ DANGER**

You will be killed or seriously hurt if you do not follow the instructions.

**⚠ WARNING**

You can be killed or seriously hurt if you do not follow the instructions.

**⚠ CAUTION**

You can be hurt if you do not follow the instructions.

**NOTICE**

Gives advice to prevent damage to the product, vehicle, the environment or other property.

**NOTE**

Gives helpful information or instructions to be followed when installing this product.

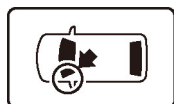


Indicates a prohibited action.

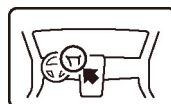
## Procedure and Location Icons

These icons indicate the work location and the worker's point of view.

\*All icons are not used in all installation instructions.



The location on the vehicle.



The location in the vehicle.  
(instrument panel.)



Wear eye protection.



Wear heavy gloves.



Use an assistant.



Place the part on a blanket.



Work perpendicular.



Remove any burrs.



Use touch-up paint and allow to dry.



Tighten to the specified torque.



Apply firm pressure while rolling, especially at the ends, to set the adhesive.



Press firmly.



Clean with isopropyl alcohol.



Return the original part to the client.  
(Do not reuse.)

## Safety: General

- Observe all safety notes and precautions described in the service information, in addition to those described in this Installation Instruction. Be extremely careful for your safety and the safety of others.
- Be careful not to damage the vehicle or the parts.
- Be extremely careful when handling retaining tabs and clips.
- Note the locations of the parts before removing them so they can be properly installed in their original positions.
- The illustrations may differ slightly from the actual accessory.


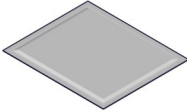



## Safety: Accessory

- Always use the parts and tools specified in the installation instructions.
- Do not install the accessory on a dirty surface or in direct sunlight.
- Make sure the ambient air temperature is 60°F (15°C) or above when installing accessories that use adhesive material.
- When pressing the accessory firmly with the palm of your hand, be careful not to damage it or the vehicle.

- When applying adhesive material, make sure it is lined up properly before attaching. Once the adhesive material touches the surface, do not try to remove it. If you do, you could damage the part.
- Do not wash the vehicle for 24 hours to allow the adhesive to cure.

## PARTS LIST

### Rear Black Emblem Kit (P/N 08F20-3S5-200A)

Emblem	Alcohol wipe	Double-sided adhesive tapes (3)	Clips (2)
			
Push nuts (2)			
			

## REQUIRED TOOLS AND SUPPLIES

- Nylon string
- 6 mm Sockets
- Diagonal cutters
- Masking tape

The following tools are available through the Acura Tool and Equipment Program:

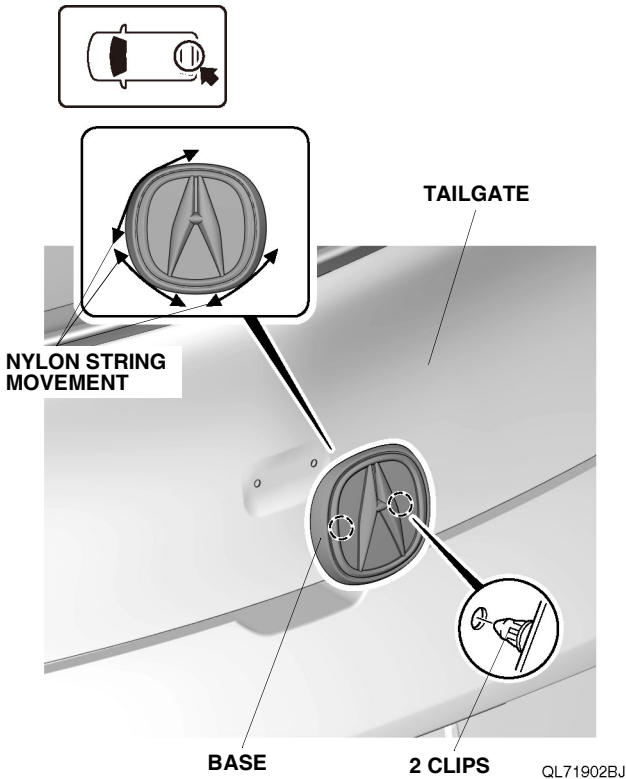
- Trim Tool Set (T/N SOJATP2014)
- Rubber Roller (T/N MHLE54D)
- Push Pin Pliers
- Plastic Trim Tool (T/N SILTRIMTL10)

# INSTALLATION

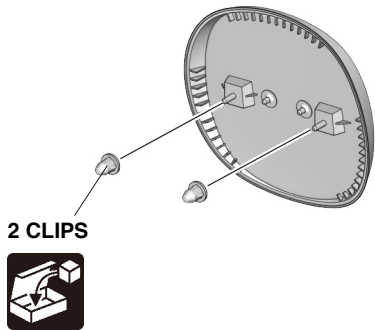
1. Remove the base.

**NOTE**

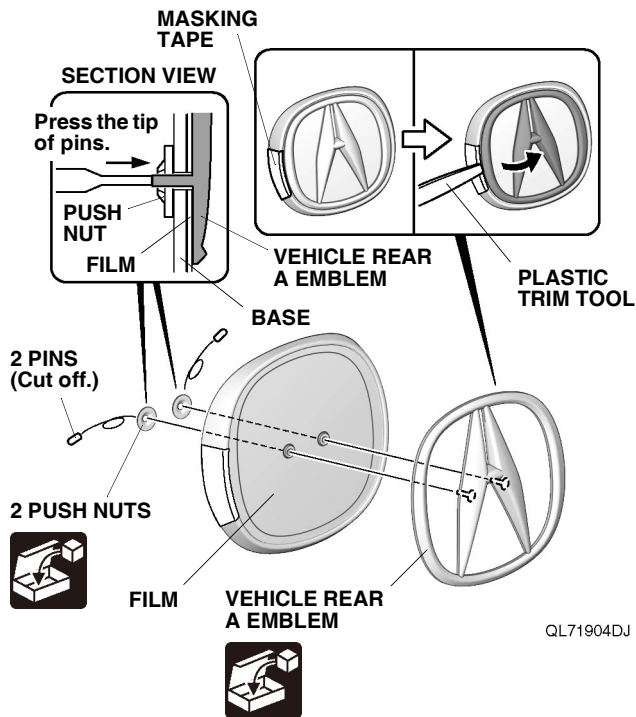
- Do not damage the tailgate when removing the base with the nylon string.
- Make sure to thoroughly remove the adhesive tape from the tailgate.



2. Remove the clips.



3. Attach the masking tape.



4. Remove the vehicle rear A emblem.

**NOTE**

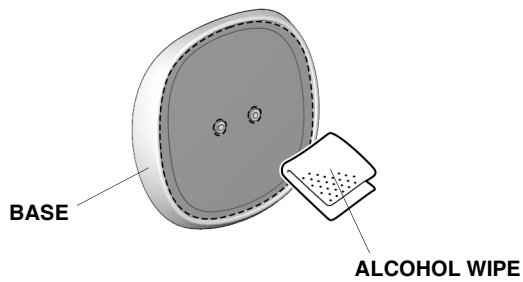
- Do not damage the film when removing the vehicle rear A emblem with the plastic trim tool.
- Make sure to thoroughly remove the adhesive tape from the film.

5. Remove the masking tape.

6. Clean the base.

**NOTE**

Allow to dry thoroughly.

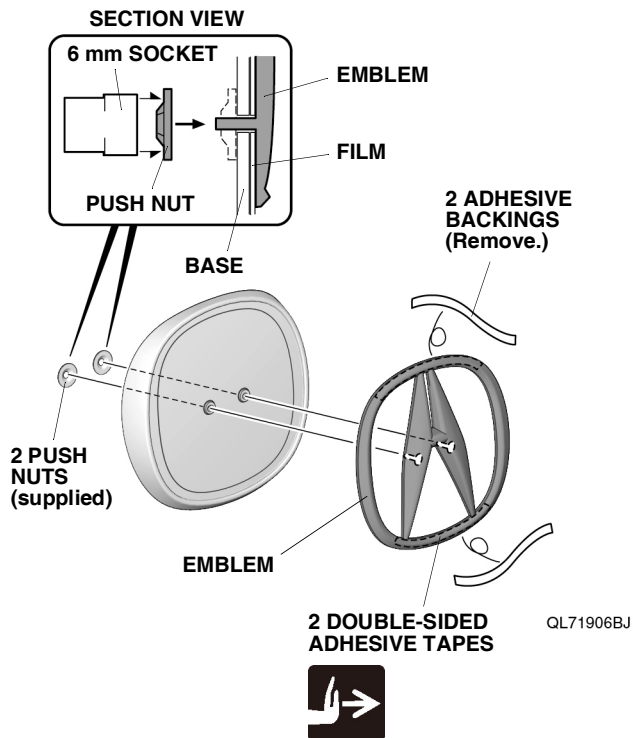


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7. Install the emblem.

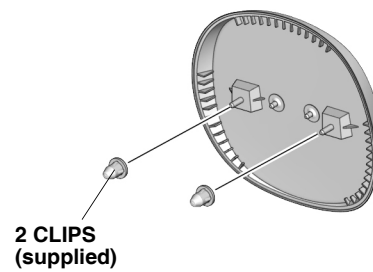
### NOTE

Check the orientation of the push nuts.



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8. Install the clips.

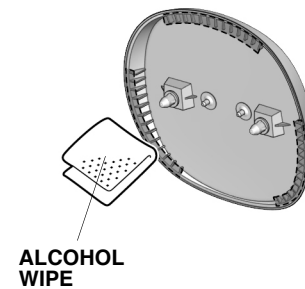


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9. Clean the base.

### NOTE

Allow to dry thoroughly.

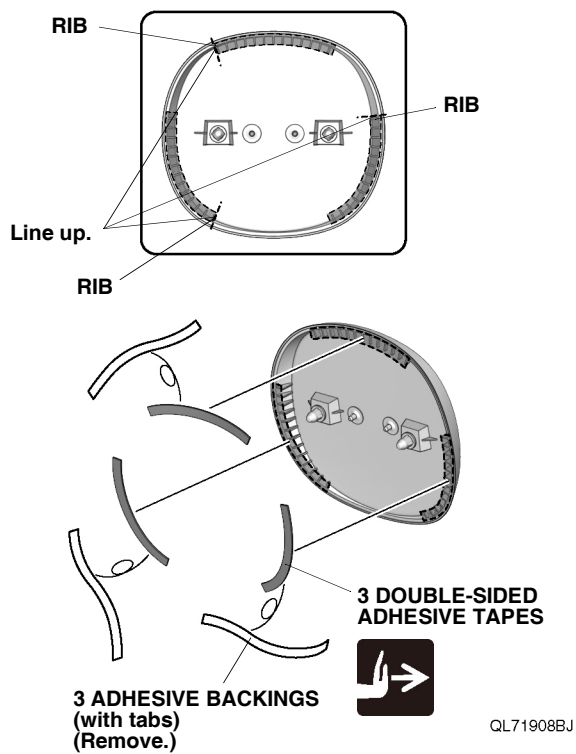


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10. Attach the double-sided adhesive tapes.

### NOTE

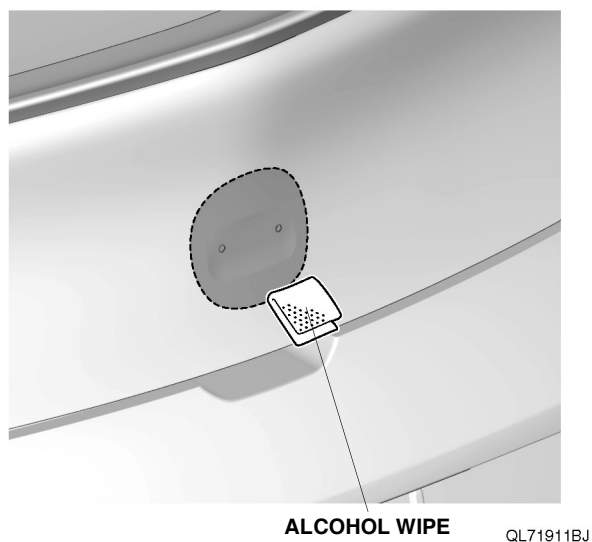
Check the position of the double-sided adhesive tapes and make sure to press firmly.



11. Clean the tailgate.

### NOTE

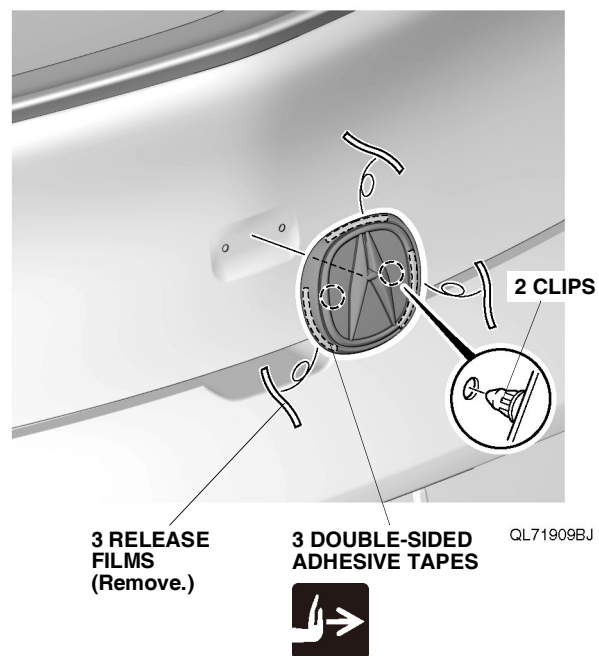
Allow to dry thoroughly.



12. Install the base.

### NOTE

Check the position of the double-sided adhesive tapes and make sure to press firmly.



13. Set the adhesive.



14. Check that all parts are installed properly.