



INSTALLATION INSTRUCTIONS

Accessory

SIDE UNDER SPOILERS

Application

2023 INTEGRA
MODEL SERIES

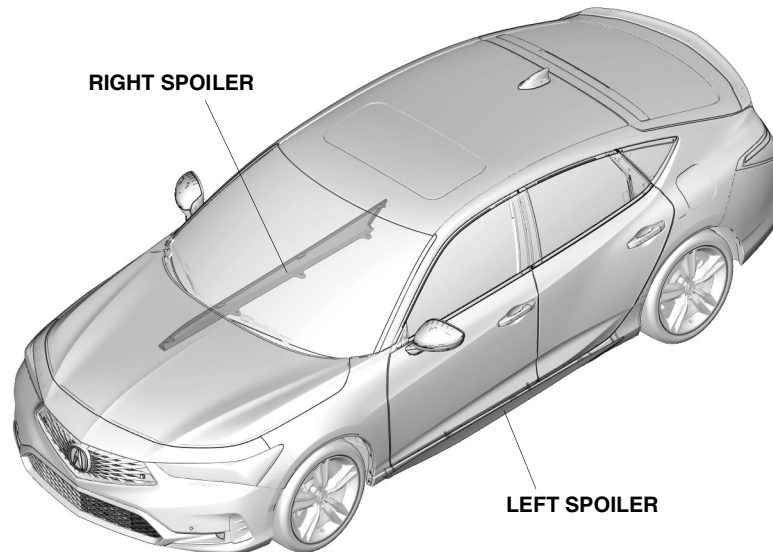
Publications No.

VERSION 1

Issue Date

MAY 2022

GENERAL VIEW



QL60801AT

FOR YOUR SAFETY (Read carefully.)

Warning Symbols

Safety: Your safety, and the safety of others, is important. To help you make informed decisions about service procedures, we have provided safety messages where appropriate. Of course, it is not practical or possible to warn you about all the hazards associated with servicing a vehicle - you must use your own good judgment.

You will find important safety messages preceded by one of following symbols:

*All symbols are not used in all installation instructions.

⚠ DANGER

You will be killed or seriously hurt if you do not follow the instructions.

⚠ WARNING

You can be killed or seriously hurt if you do not follow the instructions.

⚠ CAUTION

You can be hurt if you do not follow the instructions.

NOTICE

Gives advice to prevent damage to the product, vehicle, the environment or other property.

NOTE

Gives helpful information or instructions to be followed when installing this product.

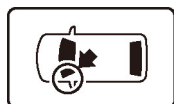


Indicates a prohibited action.

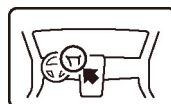
Procedure and Location Icons

These icons indicate the work location and the worker's point of view.

*All icons are not used in all installation instructions.



The location on the vehicle.



The location in the vehicle.
(instrument panel.)



Wear eye protection.



Wear heavy gloves.



Use an assistant.



Place the part on a blanket.



Work perpendicular.



Remove any burrs.



Use touch-up paint and allow to dry.



Tighten to the specified torque.



Apply firm pressure while rolling, especially at the ends, to set the adhesive.



Press firmly.



Clean with isopropyl alcohol.



Return the original part to the client.
(Do not reuse.)

Safety: General

- Observe all safety notes and precautions described in the service information, in addition to those described in this Installation Instruction. Be extremely careful for your safety and the safety of others.
- Be careful not to damage the vehicle or the parts.
- Be extremely careful when handling retaining tabs and clips.
- Note the locations of the parts before removing them so they can be properly installed in their original positions.
- The illustrations may differ slightly from the actual accessory.

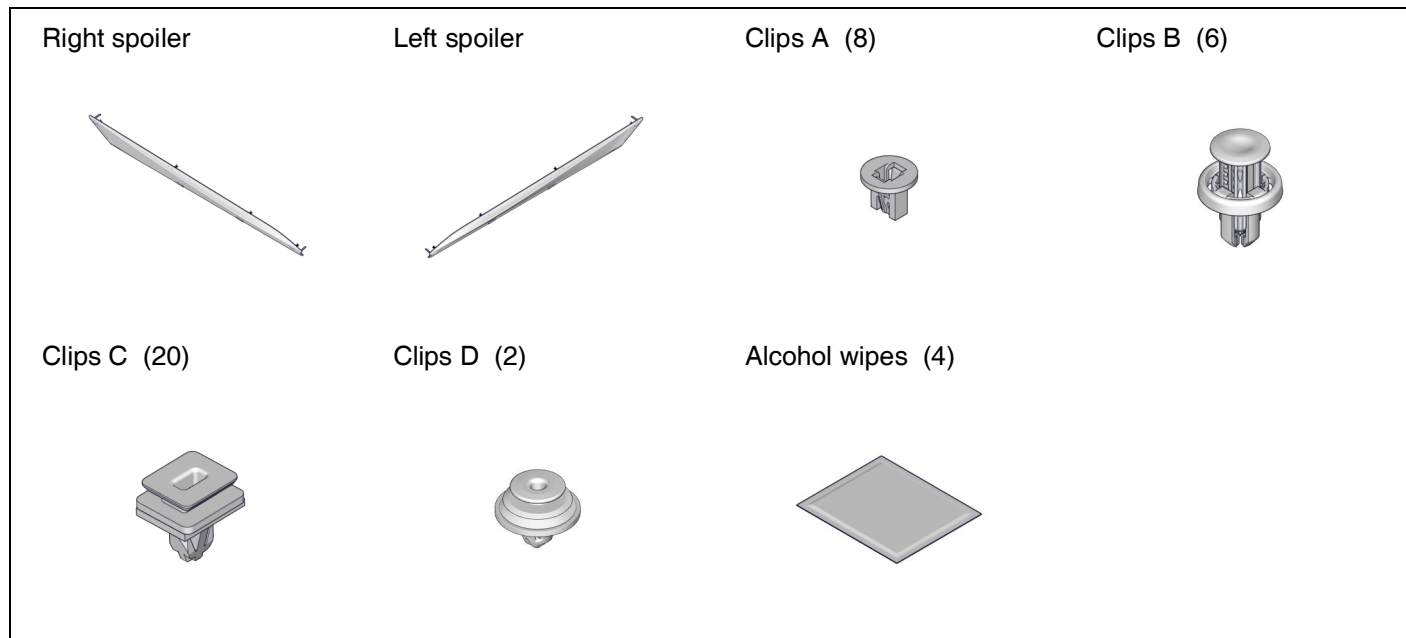
Safety: Accessory

- Always use the parts and tools specified in the installation instructions.
- Do not install the accessory on a dirty surface or in direct sunlight.
- Make sure the ambient air temperature is 60°F (15°C) or above when installing accessories that use adhesive material.
- When pressing the accessory firmly with the palm of your hand, be careful not to damage it or the vehicle.

- When applying adhesive material, make sure it is lined up properly before attaching. Once the adhesive material touches the surface, do not try to remove it. If you do, you could damage the part.
- Do not wash the vehicle for 24 hours to allow the adhesive to cure.

PARTS LIST

Side Under Spoiler Kit (P/N 08F04-3S5-200)



REQUIRED TOOLS AND SUPPLIES

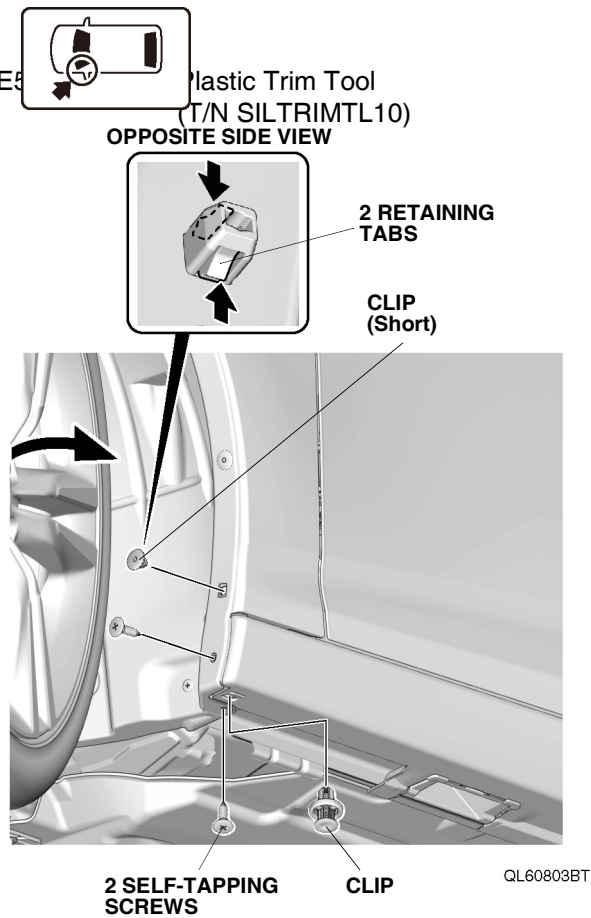
- | | | |
|---|--|--------------------|
| • Phillips screwdriver | • File | • Pushpin |
| • Stubby Phillips screwdriver | • Masking tape | • Diagonal cutters |
| • Blanket | • Drill | • Ruler |
| • 3 mm, 6 mm, 8 mm, 10 mm, and 12 mm Drill bits | • Eye protection (face shield, safety goggles, etc.) | |

The following tools are available through the Acura Tool and Equipment Program:

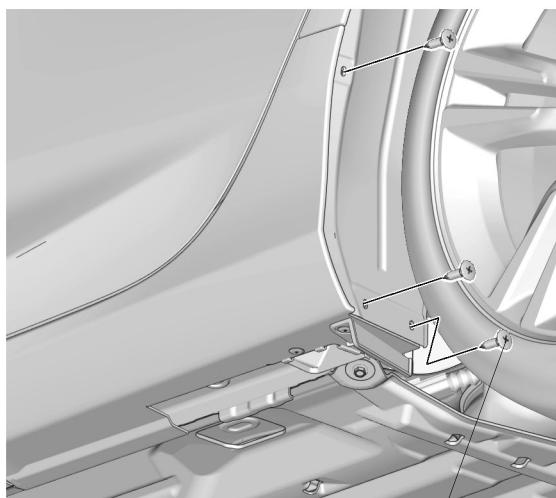
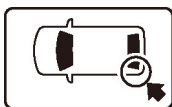
- Trim Tool Set (T/N SOJATP2014)
- Rubber Roller (T/N MHLE5)

INSTALLATION

1. Turn the steering wheel fully counterclockwise.

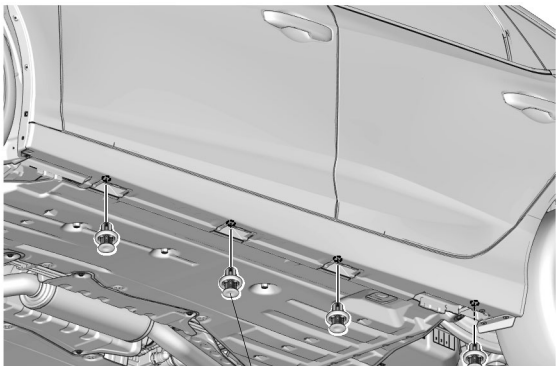
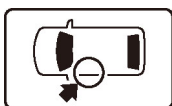


2. Remove the self-tapping screws and clips.
3. Remove the self-tapping screws.



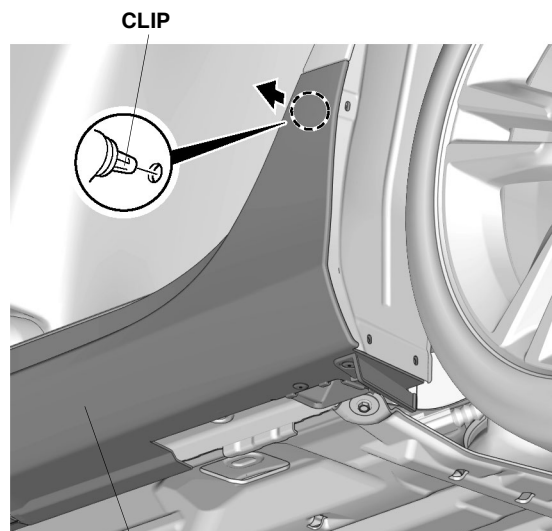
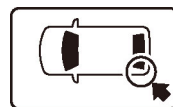
3 SELF-TAPPING SCREWS QL60804AT

4. Remove the clips.



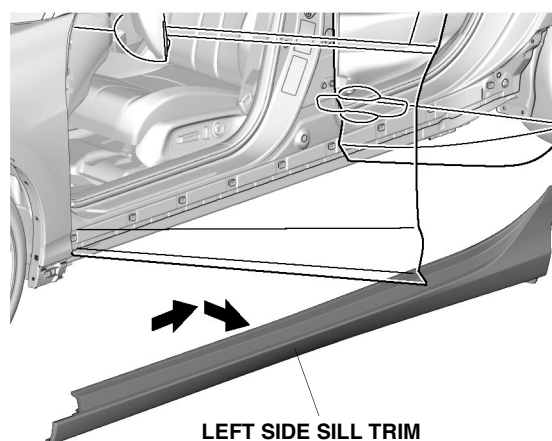
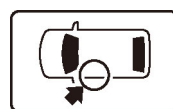
4 CLIPS QL60805BT

5. Release the clip.



LEFT SIDE SILL TRIM QL60822AT

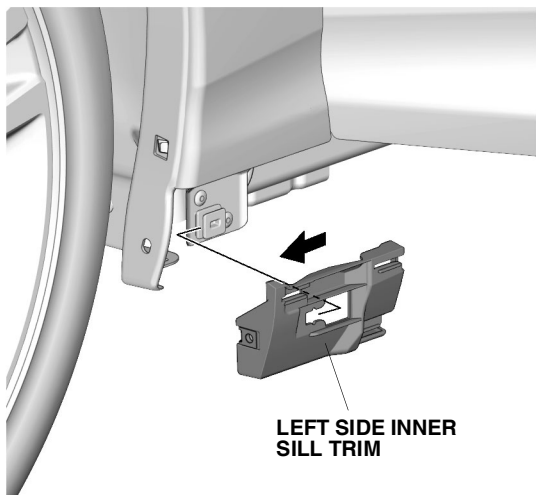
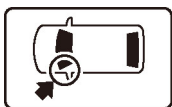
6. Remove the left side sill trim.



LEFT SIDE SILL TRIM
(Slide rearward and remove.)

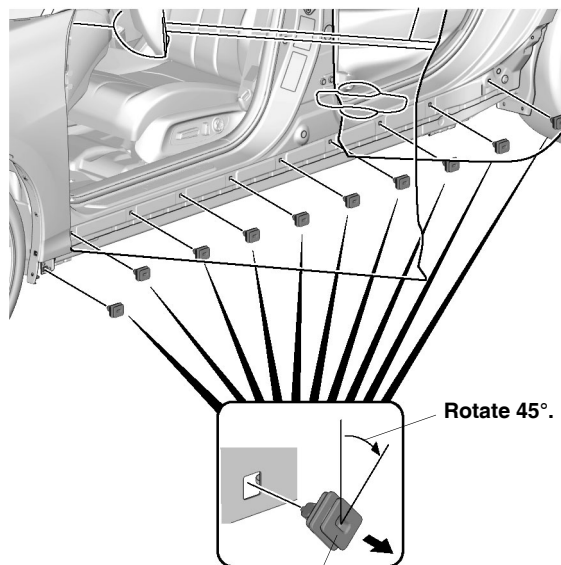
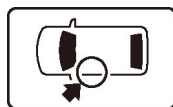
QL60806BT

7. Remove the left side inner sill trim.



QL60807BT

8. Remove the clips.



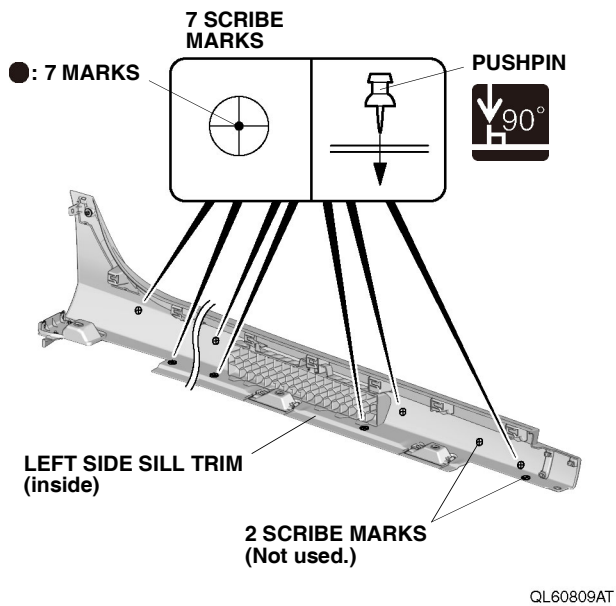
10 CLIPS
(Do not reuse.)

QL60808BT

9. Pierce the left side sill trim.

NOTE

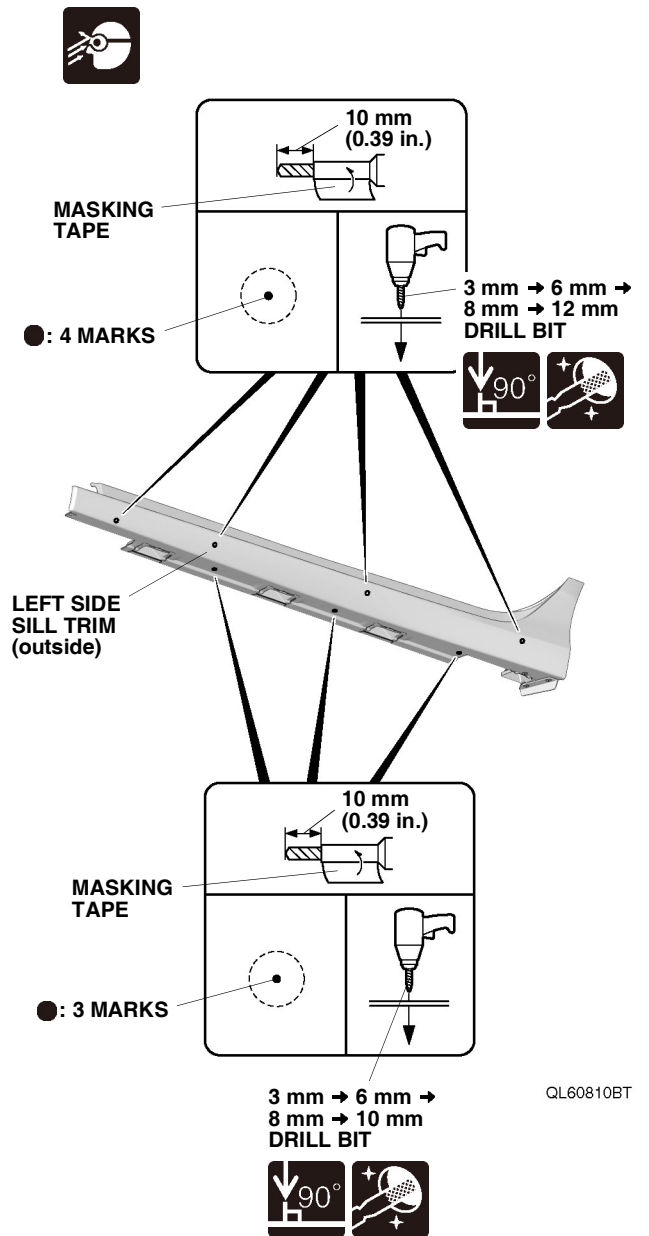
Make sure to locate the correct scribe mark.



10. Drill the left side sill trim.

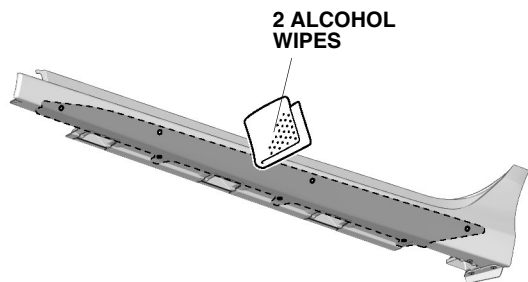
NOTE

Make sure to drill the correct position.



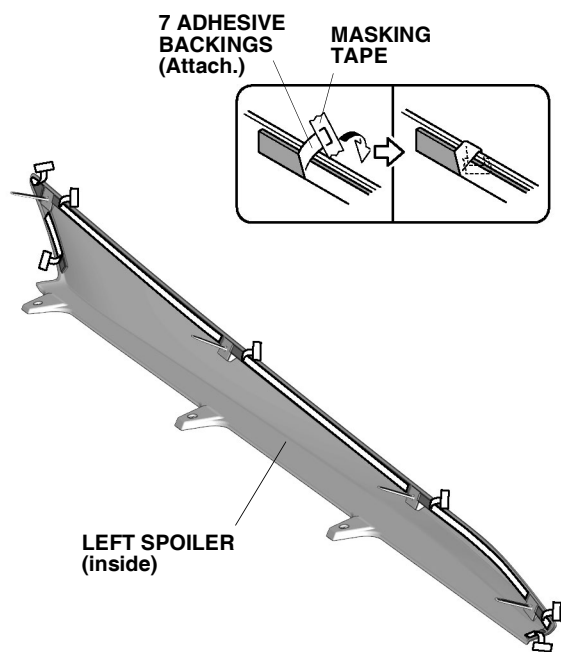
11. Clean the left side sill trim.

NOTE
Allow to dry thoroughly.



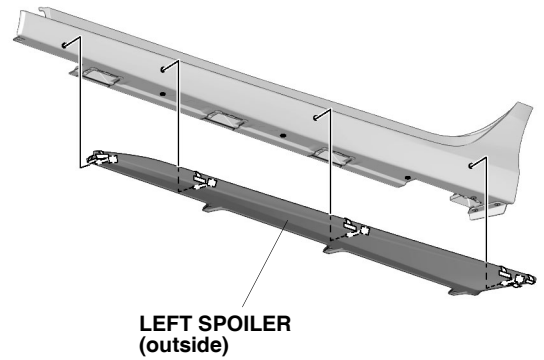
QL60812AT

12. Temporarily attach the adhesive backings.



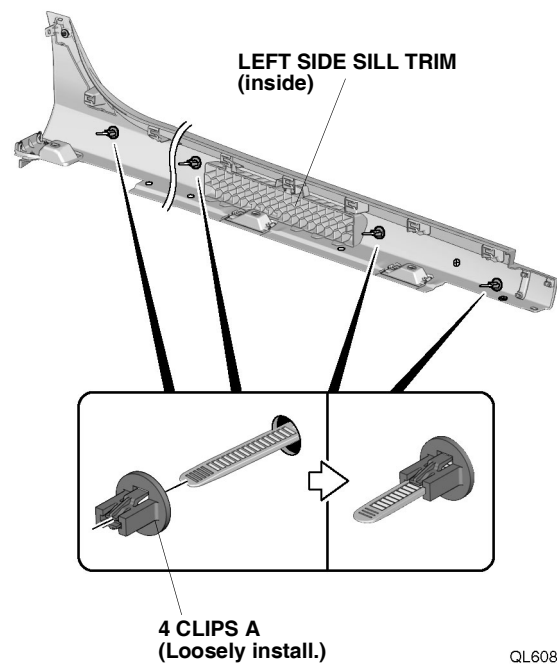
QL60811DT

13. Install the left spoiler.



QL60813BT

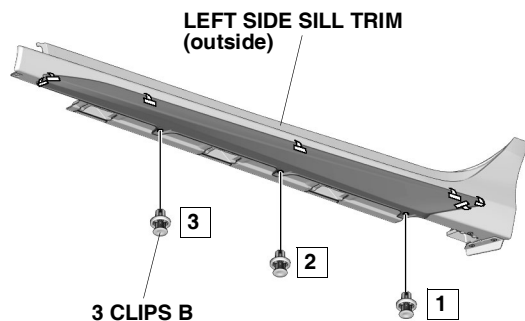
14. Loosely secure the left spoiler.



QL60814AT

15. Secure the left spoiler.

NOTE
Install in the order shown.

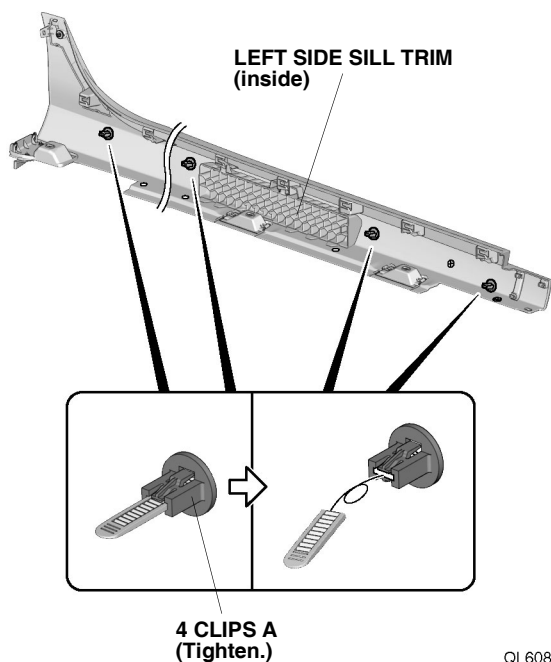


QL60815BT

16. Secure the left spoiler.

NOTE

- Do not excessively push in the clips. Make sure to adjust the clips to install the spoiler.
- When securing the spoiler, make sure that there is no gap.

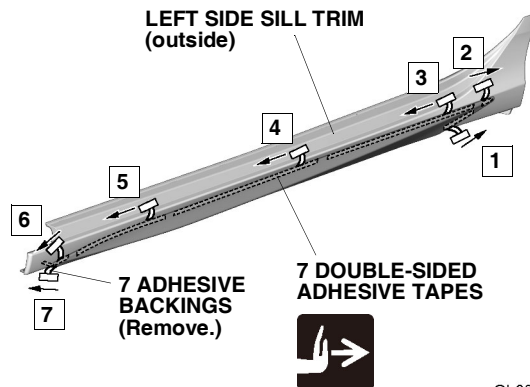


QL60816AT

17. Secure the left spoiler.

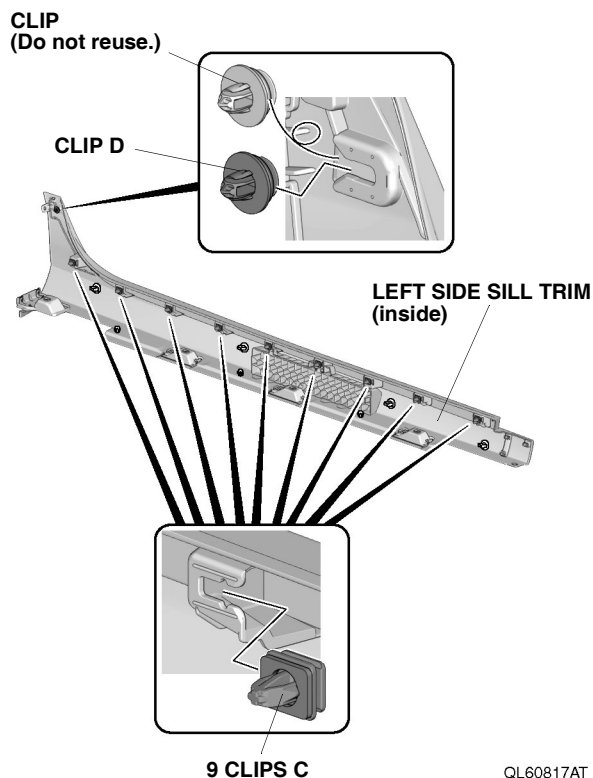
NOTICE

- Install in the order shown.
- Check the position of the double-sided adhesive tapes and make sure to press firmly.



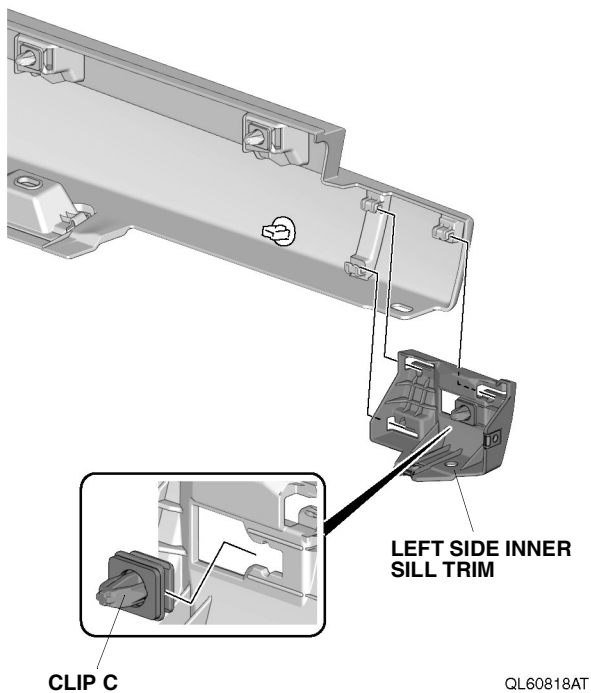
QL60820ET

18. Install the clips C and clip D.

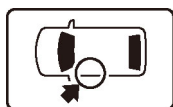


QL60817AT

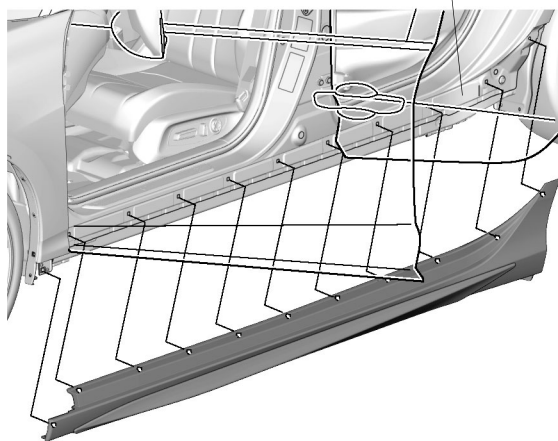
19. Install the clip C.



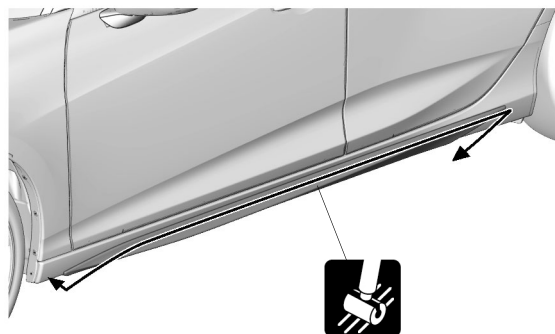
20. Install the left side inner sill trim.
21. Install the left side sill trim.



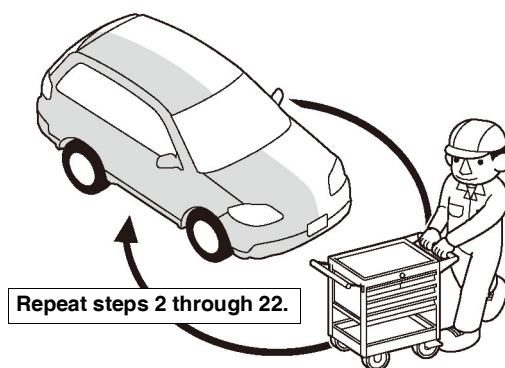
VEHICLE PANEL



22. Secure the left spoiler.



23. Turn the steering wheel fully clockwise.
24. Repeat the same procedures on the other side.



25. Check that all parts are installed properly.