



INSTALLATION INSTRUCTIONS

Accessory

REAR UNDER SPOILER

Application

2023 INTEGRA
MODEL SERIES

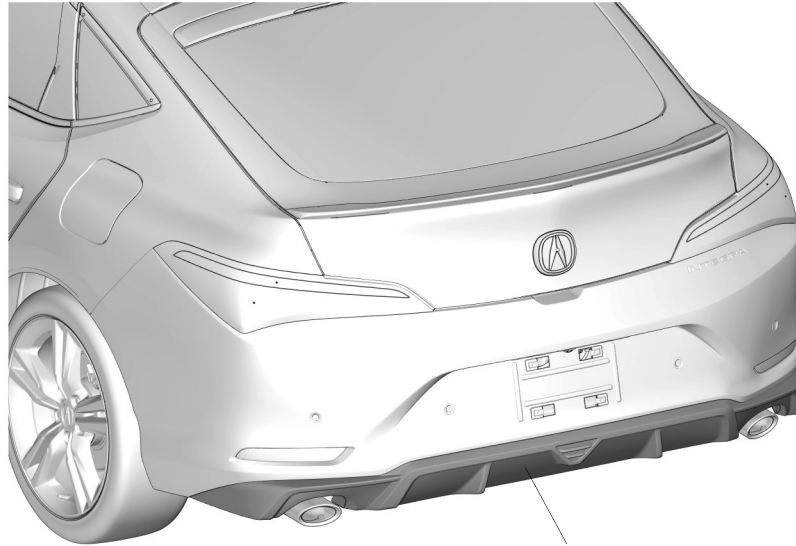
Publications No.

VERSION 1

Issue Date

MAY 2022

GENERAL VIEW



SPOILER

QL61001AT

FOR YOUR SAFETY (Read carefully.)

Warning Symbols

Safety: Your safety, and the safety of others, is important. To help you make informed decisions about service procedures, we have provided safety messages where appropriate. Of course, it is not practical or possible to warn you about all the hazards associated with servicing a vehicle - you must use your own good judgment.

You will find important safety messages preceded by one of following symbols:

*All symbols are not used in all installation instructions.

DANGER

You will be killed or seriously hurt if you do not follow the instructions.

WARNING

You can be killed or seriously hurt if you do not follow the instructions.

CAUTION

You can be hurt if you do not follow the instructions.

NOTICE

Gives advice to prevent damage to the product, vehicle, the environment or other property.

NOTE

Gives helpful information or instructions to be followed when installing this product.

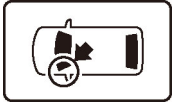


Indicates a prohibited action.

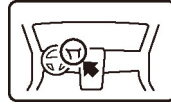
Procedure and Location Icons

These icons indicate the work location and the worker's point of view.

*All icons are not used in all installation instructions.



The location on the vehicle.



The location in the vehicle.
(instrument panel.)



Wear eye protection.



Wear heavy gloves.



Use an assistant.



Place the part on a blanket.



Work perpendicular.



Remove any burrs.



Use touch-up paint and allow to dry.



Tighten to the specified torque.



Apply firm pressure while rolling, especially at the ends, to set the adhesive.



Press firmly.

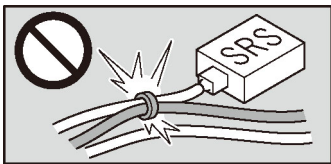


Clean with isopropyl alcohol.

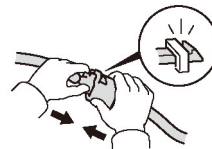


Return the original part to the client.
(Do not reuse.)

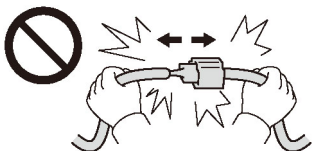
Wire Harness Routing Precaution



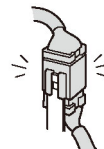
Do not secure the
accessory harness to the
SRS harness.
(except for instruction
cases.)



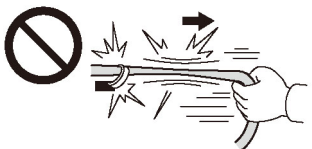
Push the connectors and
terminals together until
they lock.



Do not pull the harness to
unplug the connectors.



Install removed
connectors in their original
location.



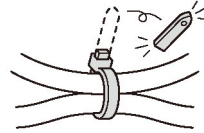
Do not pull the harness.



Secure the accessory
harness as shown.



Do not pinch the harness.



Cut off the excess wire tie.

Safety: General

- Observe all safety notes and precautions described in the service information, in addition to those described in this Installation Instruction. Be extremely careful for your safety and the safety of others.
- Be careful not to damage the vehicle or the parts.
- Be extremely careful when handling retaining tabs and clips.
- Note the locations of the parts before removing them so they can be properly installed in their original positions.
- The illustrations may differ slightly from the actual accessory.

Safety: Electric Parts

Always disconnect the negative cable from the battery before beginning work.

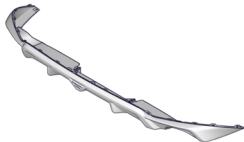
Safety: Accessory

Always use the parts and tools specified in the installation instructions.

PARTS LIST

Rear Under Spoiler Kit (P/N 08F03-3S5-200)

Spoiler



REQUIRED TOOLS AND SUPPLIES

- 10 mm Open end wrench
- Phillips screwdriver
- Ratchet
- Masking tape

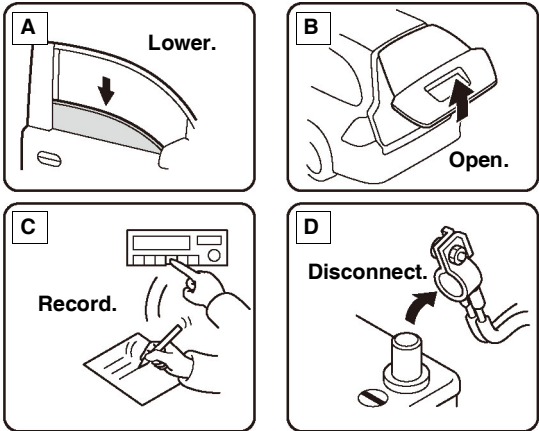
The following tools are available through the Acura Tool and Equipment Program:

- Trim Tool Set (T/N SOJATP2014)
- Plastic Trim Tool (T/N SILTRIMTL10)

- 10 mm Socket
- Blanket

INSTALLATION

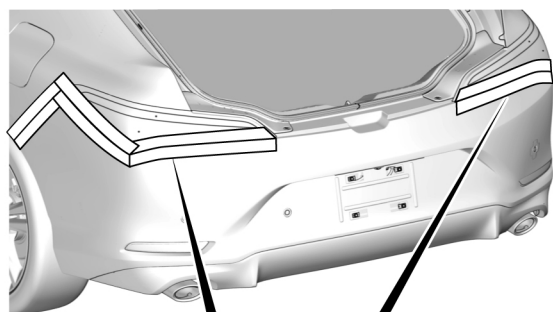
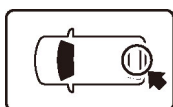
1. Disconnect the negative cable from the battery.



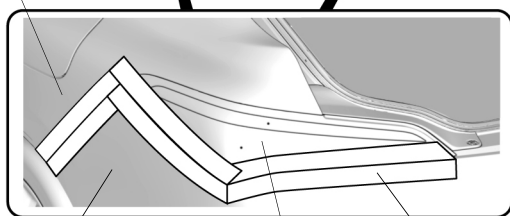
QCD0504BM

2. Attach masking tape to protect the vehicle.

NOTE
Do not remove the masking tape until after the parts are installed.



REAR FENDER



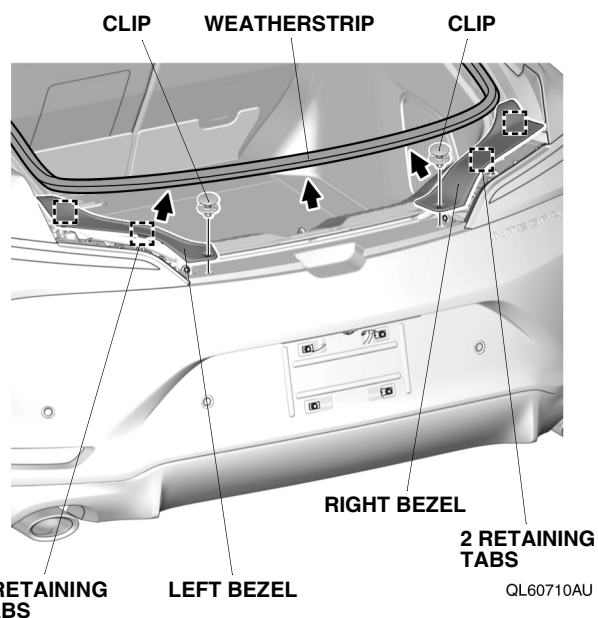
REAR BUMPER

TAILLIGHT

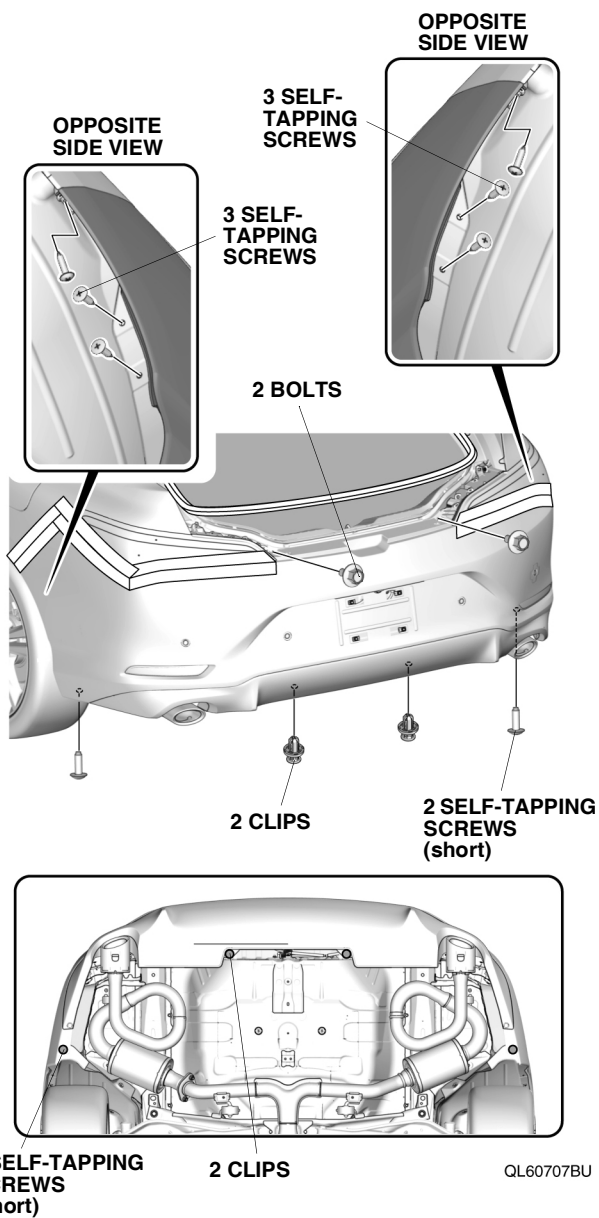
MASKING TAPE

QL60706AU

3. Remove the left bezel and right bezel.



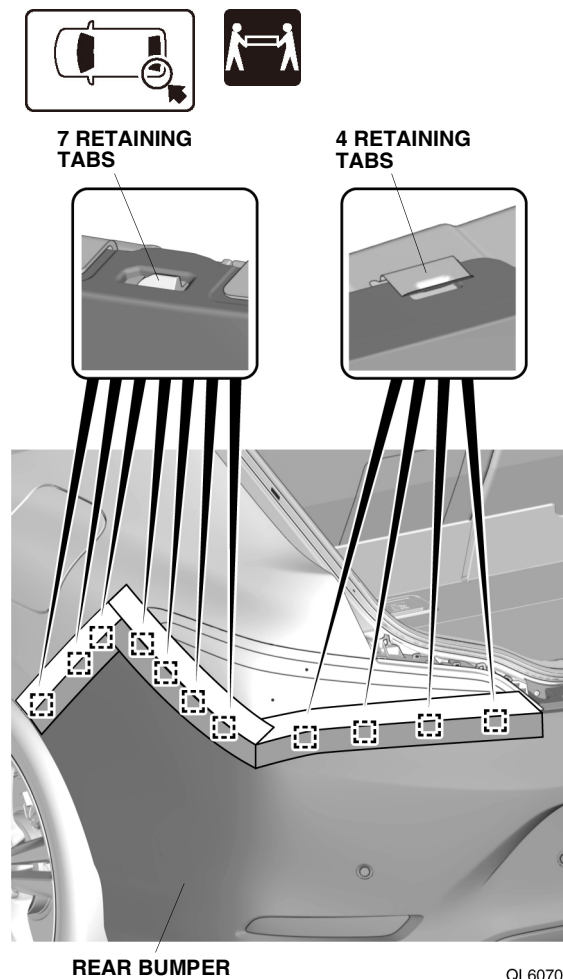
4. Remove the self-tapping screws, clips, and bolts.



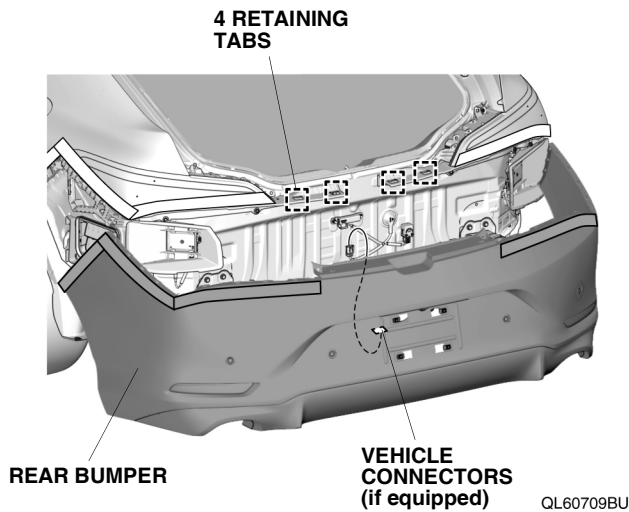
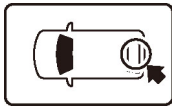
5. Release the retaining tabs.

NOTE

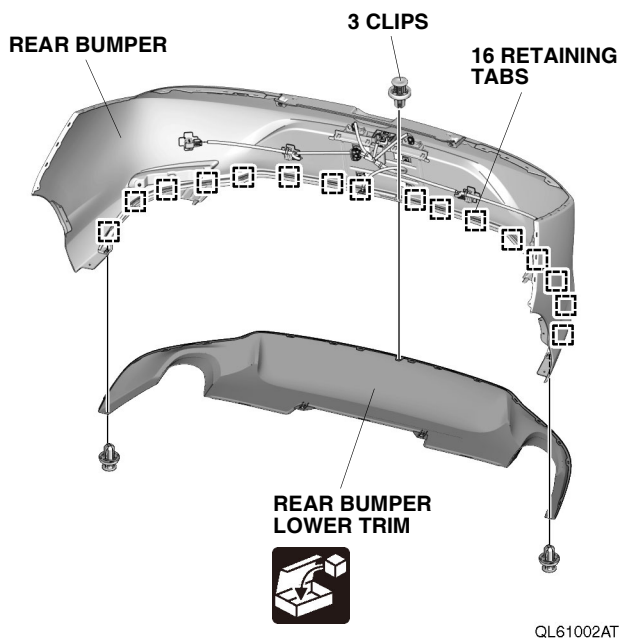
- Release the retaining tabs in order from outside.
- Make sure to release the retaining tabs in the correct orientation.



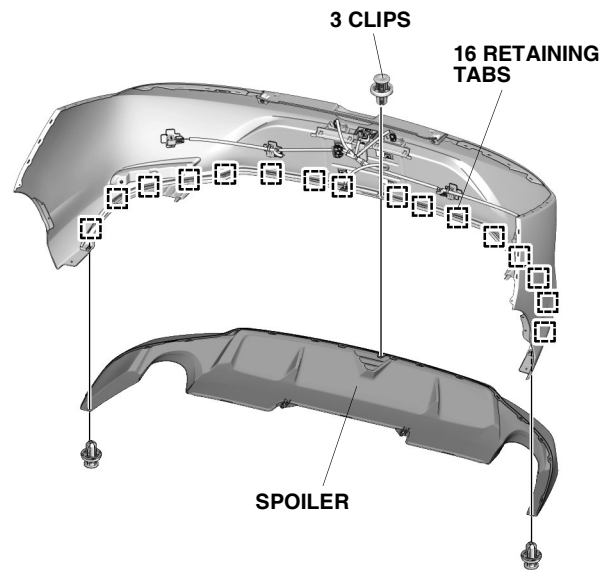
6. Repeat step 5 on the other side.
7. Remove the rear bumper.



8. Remove the rear bumper lower trim.



9. Install the spoiler.

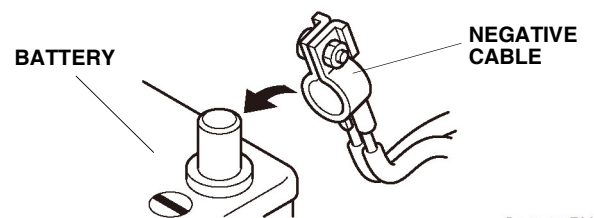


10. Check that all parts are installed and properly routed.

NOTE

- Check that all harnesses are not pulled or not pinched.
- Make sure all clips and wire ties are securely installed.

11. Install all removed parts.
12. Connect the negative cable to the battery.



13. Make sure all accessories and systems operate properly.
14. If necessary, restore the systems back to normal operation as described in the service information.
15. Press and hold the audio unit power button for 2 seconds to restore the audio and navi (if equipped) system functions.